



Dart Aerospace Ltd.
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D5245-5**Job Sheet 203889****Part No:** D5245-5**Job Qty:** 10 pcs**Part Name:** Mounting Bolt**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/28/19**Job Tracking No:****Due Date:** 1/6/20**Created By:** Jennifer Renwick**Type:** Stock**Description:****Note:** DWG REV C SHEET 3 IPP REV:A NEW ISSUE 15-05-21 JLM VERIFIED BY:DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	10 pcs	1/6/20	1/6/20	1.00	3.97	Doosan - 1		<i>DR</i>
110	QC 2	10 pcs	1/6/20	1/6/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



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Container No: S241191**Part:** D5245-5**Job No:** 203889**Serial No/Batch:** S241191**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 12/17/19

Plex 11/28/19 10:00 AM Dart.Renwick.Jennifer

11/28/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
140 QC 21 - SA	10 pcs	1/6/20	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-88
				QC 21 - SA - 53	DEC 20 2019
Part Op 100 - Doosan Lathe - 1-Turn as per Folio FB387 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 130 - (Identify as per dwg & Stock Location: _____ - LOCATION: WA001 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304R1.000	304 Round Bar 1.00	.9330 ft (.0933 ea)	100-Doosan - 1	S226 380	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Doosan - 1	M304R1.000	1	26	0	
Part Specifications					
Specifications could not be found.					

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.896



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____		DISPOSITION		DEPARTMENT/PROCESS					
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)					
Description Work Order Deviation		Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY							
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
		Completed By							
		Lead hand / Supervisor							
		QC / QA Coordinator							